## **GOLD MULTI 140**

MMA / MIG-MAG SINGLE PHASE INVERTER  $30 \triangleright 140 \text{ A}$ 

Ref: 032590



The GOLD MULTI 140 is a semi-automatic machine that combines MIG/MAG, cored wire and MMA welding processes. Thanks to its user-friendly interface, the voltage and wire speed settings are made easier. Ultra-light, it is easy to carry around. The GOLD MULTI 140 is recommended for welding steel, stainless steel and aluminium.





### <u>Ultra-light and portable</u>

- 7,8 kg weight.
- Ergonomic handle.

#### Easy set up





- Voltage set selection from 15 to 21 V.
- Wire speed selection from 3 to 9 m/min.

### **Integrated wire feeder**

Sturdy build quality

Reinforced mechanical structure.Pads for shock and vibration

- ø100 (1 kg) wire reels.
- 2 rollers motor

absorption.

- Supplied rollers :
  - steel: 0.8 no gas: 0.9

## MIG/MAG Torch

- Supplied with a removable torch 150 A - 2.20 m fitted for steel.
- EURO torch for a fast assembly/disassembly.

# **Simplified display**

- 2 colour LED to display:
- Thermal protection.
- Power up.

### MIG/MAG - MMA

- Wire diameter Ø 0.6 mm to 0,8 mm.
- Électrode Ø 1.6 mm à 3.2 mm.

# **Polarity reversal cable**

• For NO GAS welding.

#### **Features**



Inverter technology to ensure an excellent welding current quality and a low electric consumption.



Can weld rutile electrodes . Antisticking (prevents electrode sticking at start).



#### Can weld:

- MIG/MAG wire with gas
- MIG/MAG cored wire without gas

#### NO GAS ready to weld

This process allows to:

- Weld with cored wise thanks to polarity
- Ignore perturbations due to the exterior environment (wind).
- A better portability thanks to the absence of gas bottles.
- Ideal for outside work on thin metal sheets.

#### Includes

• Earth clamp

(cable 1.6 m / 16 mm<sup>2</sup>)



• Electrode holder (cable 1.6 m / 10 mm<sup>2</sup>)



- Contact tip 0.9 mm.
- Gas nozzle « no gas ».
- Tightening key for contact tips.
- Gas tube 1 m.
- 2 clamps for the gas tube.

C € - EN 60974-1

	-AM-	MMA	$\sim$	<b>D</b>		<b>③</b>		équipé d'origine / original equipement / originalausstatung / equipamiento de fabrica		EN60974-1 (40°C MIG MM			,	<b>↓</b> /₽		
50/60hz	7411	I2	min⊳max	GAS	NO GAS	100	Electronic Control		ST.	IA (60%)	X% (I2 max)	IA (60%)	X% (I2 max)	cm/kg	Protected & compatible POWER GENERATOR (+/- 15%)	
230V 1~	16A	20⊳120A	30⊳140A	0.6 - 0.8	0.9	<b>✓</b>	<del>_</del> <del>0</del> →	0.8 - 0.9	0.8	80A	140A 15%	70A	120A 15%	38x16x35 / 7,8	8 kW	