# **IMS POWERDUCTION 110LG**

# WATER COOLED INDUCTION HEATING

Ref: 027909



POWERDUCTION 110LG supplies an instant heating power to unseize, and to heat up steel or aluminium. It can heat up metal to a power of 11 kW without interruption due to its effective liquid cooling system. Powered by 400 V three-phase power, it works on 16 A plug.

# **SUITED TO ALL SECTORS**











Sectors: Industry, maritime, railways, maintenance.

## A WIDE RANGE OF APPLICATIONS

- Bent chassis straightening (not steel)
- Releasing bolts, steering ball joints without damaging the rubber boots
- Removing seized hub bearings
- · Removal of exhaust system
- · Annealing of metal parts
- · Heating for bending
- Brazing
- etc.

# **GUARANTEED POWER AND TIME SAVING**

#### Heating power :

11 kW selectable in 1000 W steps Heats into the metal's heart, to a 6 mm depth. Red light (800°C):

	50LG	110 LG	160LG		
<b>(3)</b>	M14 → 1 s	M18 → 1 s	M20 → 1 s		
+	4 mm → 5 s 2 mm → 3 s		4 mm → 4 s 2 mm → 2 s		
- N	Ø 10 → 10 s	Ø 10 → 7 s	Ø 10 → 5 s		

#### • Safety and time saving :

Immediate heating without flame on a specific area, it can be used close to cables, pipes, or other heat sensitive part avoiding the need to disassemble them.

# • User comfort:

4 meter induction cable which allows to work at height or in any places the generator cannot fit.

## Supplied with a pneumatic pedal

As an alternative to the heating button on the lance, a pneumatic foot pedal simplifies handling during operations that are difficult to access.





# Consumables

#### Inductors and accessories

Original supplied



Inductor L90 Ref. 059788



Adaptor 32L Ref. 064515

Optional 110LG / 160LG





For using inductors from the 37 LG





Inductor S70 Ref. 061569

Inductor S90 Ref. 058927



# **Cooling liquid**



The product requires regular renewal of cooling liquid available seperately (ref. 052246).

50 Hz	- <del></del>	kW	Freq. kHz	X <sup>%</sup> @35°C	Capacity of cooling liquid tank	∴ cm	kg	m	m
400 V 3~	16	11	25-40	continu	71	59 x 88 x 59	80	5	4